

Date
UserTuesday, 12/18/2007 10:46:16 AM
Kim Johnston

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 36402
 Estimate Number : 12362
 P.O. Number :
 This Issue : 12/18/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : SMALL / MED FAB
 Previous Run : 34460
 Written By :
 Checked & Approved By : 07.12.18
 Comment : Est Rev: A New Issue 06-04-11 JLM

Drawing Name : TAIL LIGHT FAIRING
 Part Number : D34845
 Drawing Number : D3484 UNDER REVIEW
 Project Number : N/A
 Drawing Revision :
 Material :
 Due Date : 1/20/2008
 Qty: 8 U/m: Each
 10
 3

per ~~12.18~~
 REV E 1002

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M6061T6S050

6061-T6 .050 Sheet



Comment: Qty.: 0.2904 sf(s)/Unit Total: 2.3234 sf(s)

6061-T6 .050 Sheet

(M6061T6S050)

Batch: 104126 B07-12-20

(11)

2.0

WATER JET

FLOW WATER JET

Comment: FLOW WATER JET
Cut as per Dwg D3484

D B07-12-20

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B07-12-20

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

counts
2/12/20 (11)

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

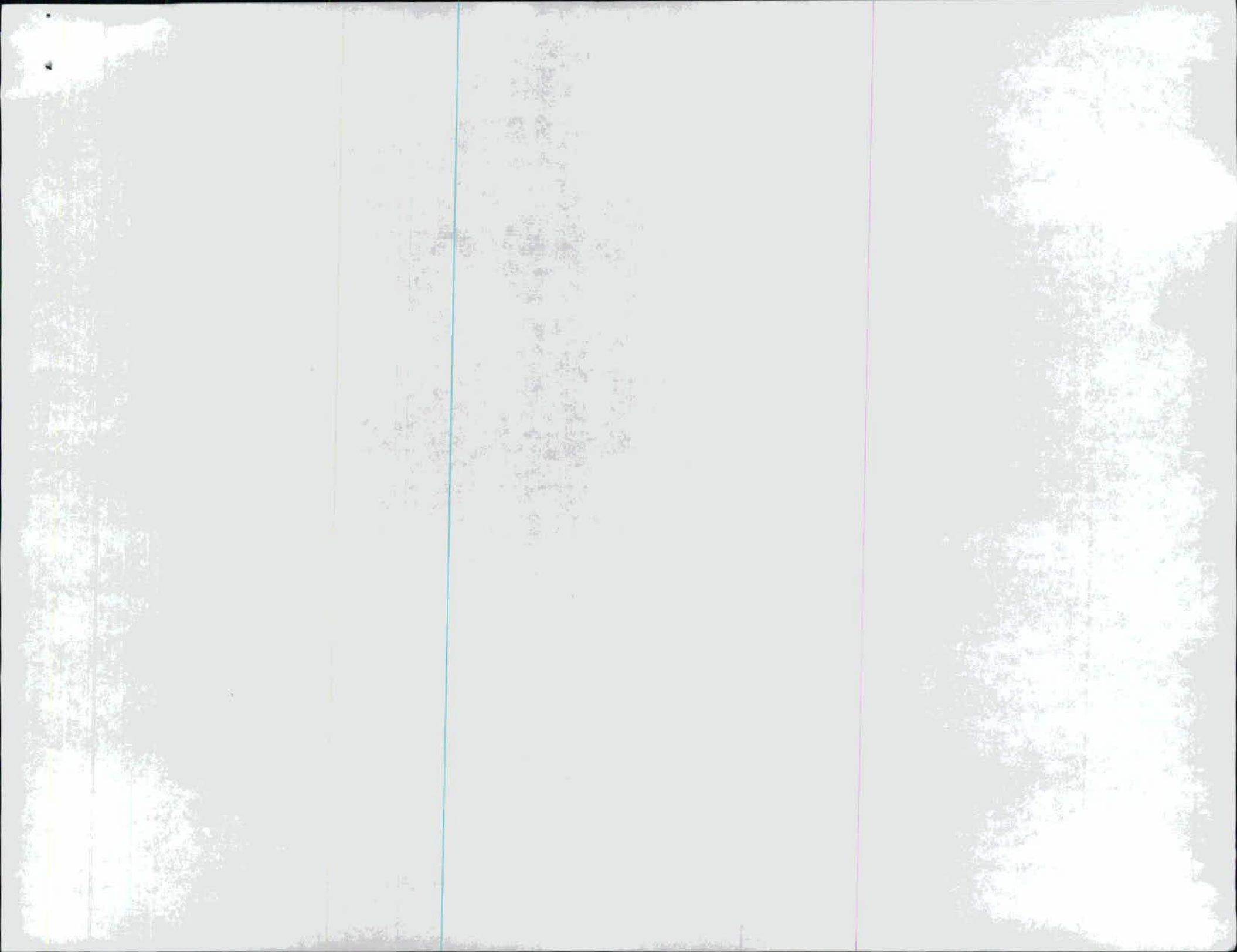


Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Roll as per Dwg D3484

FF 08/13/06
FF 08/14/18



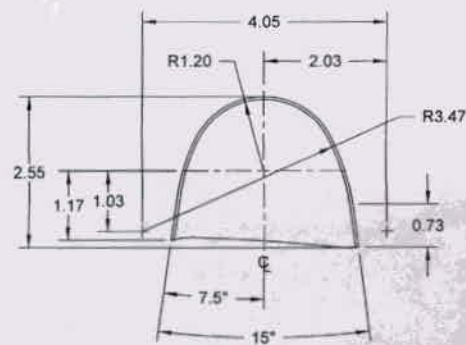
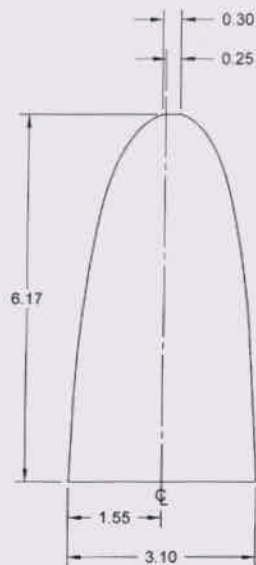
Job Number: 36402

Part Number: D34845

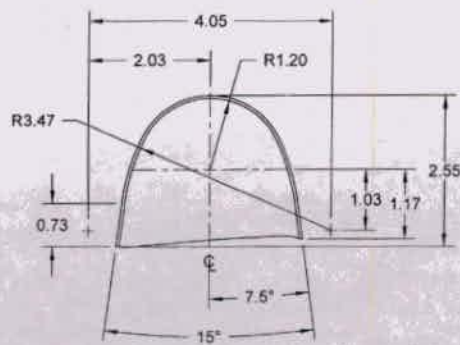
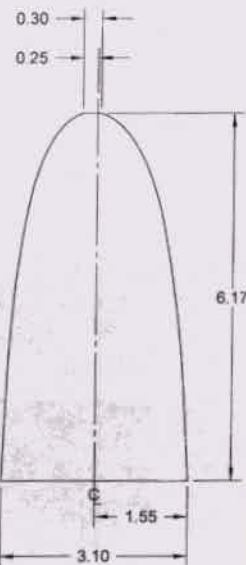
Job Number:



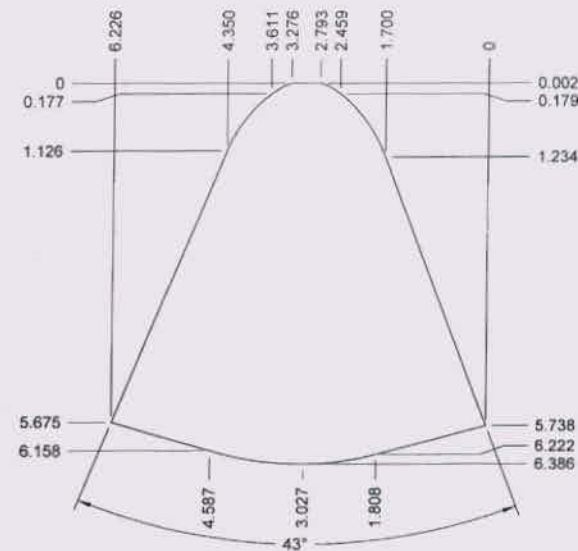
Seq. #	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		505/12/17 (X8)
7.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Sonia P.</u>		MF 09-01-06
8.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		(3) A 09/01/06
Job Completion		MF 09-01-06



D3484-5 CONE
(MAKE FROM D3484-5F)



D3484-6 CONE
(MAKE FROM D3484-5F)



D3484-5F CONE FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK)
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

Handwritten signature and date: 08.01.03

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3484	REV. E
MFG. APPR.		SHEET 4 OF 4	
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:2
DATE	08.01.03	COPYRIGHT © 2005 BY DART AEROSPACE LTD	

Handwritten note: m/p 86602

